



立葉機械有限公司  
LIYE MACHINERY CO., LTD

# BT Under Drive Press



## Application:

Secondary process for lead frame  
Clean print sheet  
Flexible print circuit board  
Not metal material

## Feature

- High tensile cast iron stress relieved for maximum rigidity and long time accuracy.
- Non-oil on stamping parts. The mechanism is suitable in not-metal material working.
- It is designed for the operator convenience with computer control system, brake and error correction display on screen.

## Machine Specification

Type :		BT-10			
Capacity	Ton	10			
Stroke	mm	20	30	40	50
Speed	spm	100	100	100	100
		400	350	300	250
Shut height	mm	185	180	175	170
Shut height adjustment	mm	30			
Slide area	mm	400×250			
Bolster area	mm	400×350×60			
Base plate open	mm	240×70			
Main motor	Hp	3			
Weight	ton	1.5			

Circulating automated lubrication system

※ We have modify machine specification without notice.  
(Please contact with us for all information)



### Increase Productivity

Provide – High Speed Stamping

### Increase Performance

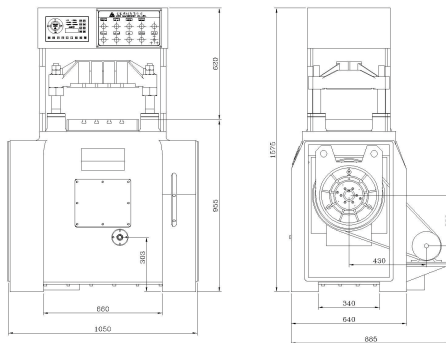
Effective Mass Counterbalance System

### Increase Precision

Rigorous Testing – Dead Center – Perpendicularity -  
Parallelism



## Dimension



## Standard attachment

- 1.Motor inverter control
- 2.Manual shut height adjust
- 3.Hydraulic locking unit for slide
- 4.Crank angle indicator
- 5.Forced circulating lubrication system
- 6.6 digits Preset counter
- 7.6 digits Total counter
- 8.Cutter joint ×2
- 9.Miss feed joint ×2
- 10.Tool box



[www.liye-presses.com](http://www.liye-presses.com)



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