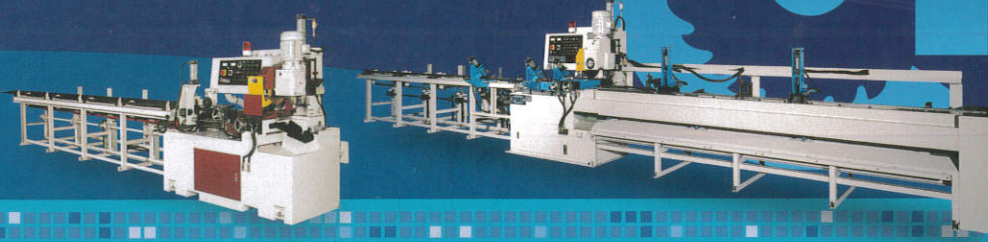


PRECISION HYDRAULIC AUTOMATIC TYPE CIRCULAR SAWING MACHINE 精密油壓自動型金屬圓鋸機

鋸切機械專業製造廠 SPECIALIST IN A WIDE ARRAY OF CIRCULAR SAWING MACHINES & CUTTING MACHINES



營業項目

金屬圓鋸機、鋁材切斷機、管棒倒角機、鋸片研磨機、帶鋸機、圓鋸片
CIRCULAR SAWING MACHINE, ALUMINUM CUTTING MACHINE, CHAMFERING MACHINE,
GRINDER, BAND SAW MACHINE and SAW BLADE.

慶祥機械工業股份有限公司
CHING HSYANG MACHINERY INDUSTRY CO., LTD.

精密油壓自動型金屬圓鋸機

PRECISION HYDRAULIC AUTOMATIC TYPE CIRCULAR SAWING MACHINE

CH-400-5AI



型號 Model	CH-400-5AI	
頭部迴轉角度 Head rotation angle	90°	
鋸切能力	實心棒 Solid bar ●	60
	圓管 Round tube ○	120
面積	角型 Angle steel L	80 (此種材料不能做自動下料)
	四方管 Square tube □	100 x 100 (此種材料不能做自動下料)
Sawing Capacity Area: mm	槽型 Trough-shaped steel U	100 x 100 (此種材料不能做自動下料)
	長方型 Rectangular steel □	80 x 150 (此種材料不能做自動下料)
主機馬達 Cutting Motor	5HP	
主軸轉速 Cutting Speed	A:15/30 rpm, B:30/60 rpm, C:350/700 rpm, D:3400 rpm 依材料選轉速	
冷卻水泵 Cooling Pump Power	1/8HP	
夾鉗最大開度 Max. vise opening	150mm	
適用鋸片 Used Circular Saw Blade	HSS BLADE外徑275-400mm	
送料長度 Feeding length	3-450 mm	
	450x3=1350mm	
機器尺寸 Dimensions (mm)	L6540 x W1150 x H1950	
機器重量 Machine Weight	2550kgs	

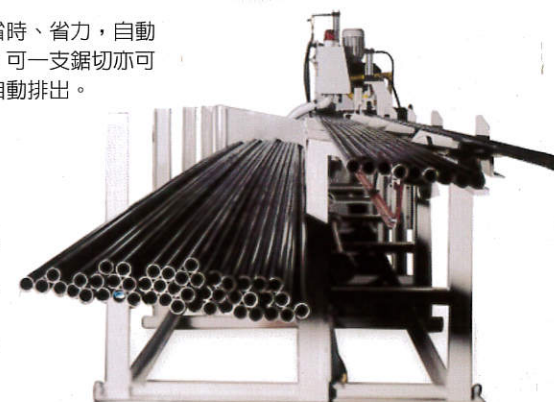
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All Specification, dimensions and design characteristics shown in this catalogue are subject to change without notice.

特點 Feature

整捲材料放入料架自動排料不必整理，省時、省力，自動下料、自動進料、自動定寸、自動切鋸、可一支鋸切亦可多支鋸切；料頭、成料自動分離、鐵屑自動排出。

Have the function of automatic material arranging when the entire roll of material is placed in the material shelf, no need to put materials in order by yourself, timesaving, laborsaving, automatic material discharging, automatic material feeding, automatic positioning, automatic cutting, be able to cut with a saw or many saws; the material head and the finished material separate automatically, the iron chippings are dismissed automatically.



CH-400-5A12Y



標準附件 Standard Accessories

- | | |
|---------------------------|-------------------------------------|
| 1. 基本機台 | 1. Basic Machine |
| 2. 油壓系統 | 2. Hydraulic System |
| 3. PLC控制系統 | 3. PLC Control System |
| 4. HSS鋸片 300x30x32x1片 | 4. HSS Saw Blades 300x30x32x1 piece |
| 5. 入料架 | 5. Feeding Rack |
| 6. 工具箱 | 6. Tool Box |
| 7. 出料架 (for CH-400-5A12Y) | 7. Out Rack (for CH-400-5A12Y) |

型號 Model	CH-400-5A12Y	
頭部迴轉角度 Head rotation angle	90°	
鋸切能力面積 Sawing Capacity	實心棒 Solid bar ●	ø60
	圓管 Round tube ○	ø90
主機馬達 Cutting Motor	5HP	
主軸轉速 Cutting Speed	A:15/30 rpm, B:30/60 rpm, C:350/700 rpm, D:3400 rpm 依材料選轉速	
冷卻水泵 Cooling Pump Power	1/8HP	
夾鉗最大開度 Max. vise opening	100mm	
適用鋸片 Used Circular Saw Blade	HSS BLADE外徑300-400mm	
送料長度 Feeding length	A:20~2000 mm, B:20~3000 mm, C:20~4000 mm,	
機器尺寸 Dimensions (mm)	L10500 x W1600 x H1950	
機器重量 Machine Weight	3200kgs	

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特點 Feature

將材料放入料槽自動排料，自動下料由滾輪送料鋸料頭，鋸第一種長度，鋸第二種長度，由雙邊落料

1. 可選擇要切料或不切料頭。
2. 可設單次長度或2種長度。
3. 切料不同長度落料不同邊(雙邊)落料。
4. 滾輪送料送料速度快。

Place the material in the material tank for auto aligning and auto unloading. The rollers will guide the material to saw the front part of the material. The material cut in 2 different lengths will fall to 2 different sides respectively.

1. Select "cut material" or "not cut the front part of the material".
2. Select one cut length or two cut lengths.
3. Different cut lengths fall to 2 different sides respectively.
4. Roller type feeding is fast.